

# Robotica antropomorfa

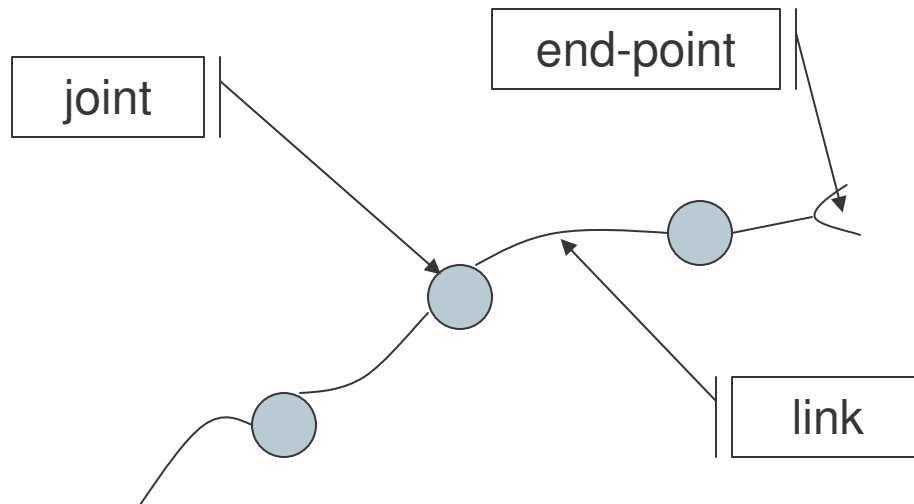
## Lesson 4

Giorgio Metta

RA 2007

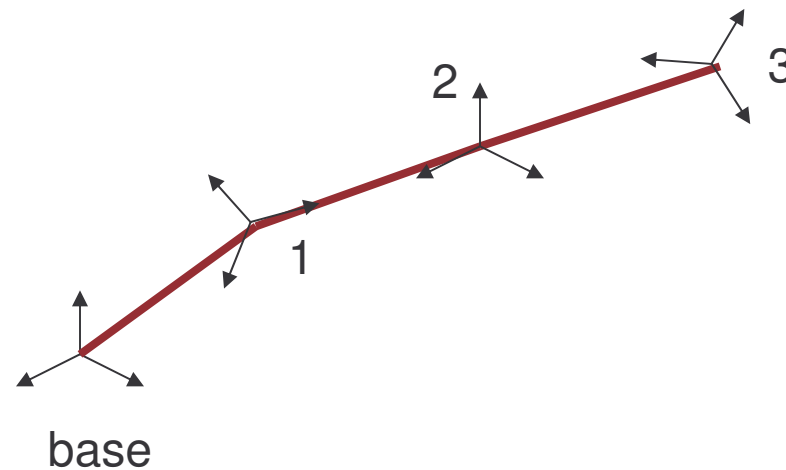
# Mechanical systems

- Things we'd like to model with the help of some trivial physics



# How to describe things mathematically

- One reference frame per link
  - Not needed for now...



# Studying what?

	No forces	Forces
No motion	Styling	Static
Motion	Kinematics	Dynamics

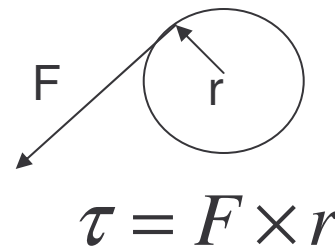
# Notation

$$F = \frac{d}{dt}(mv) = m\ddot{x}$$

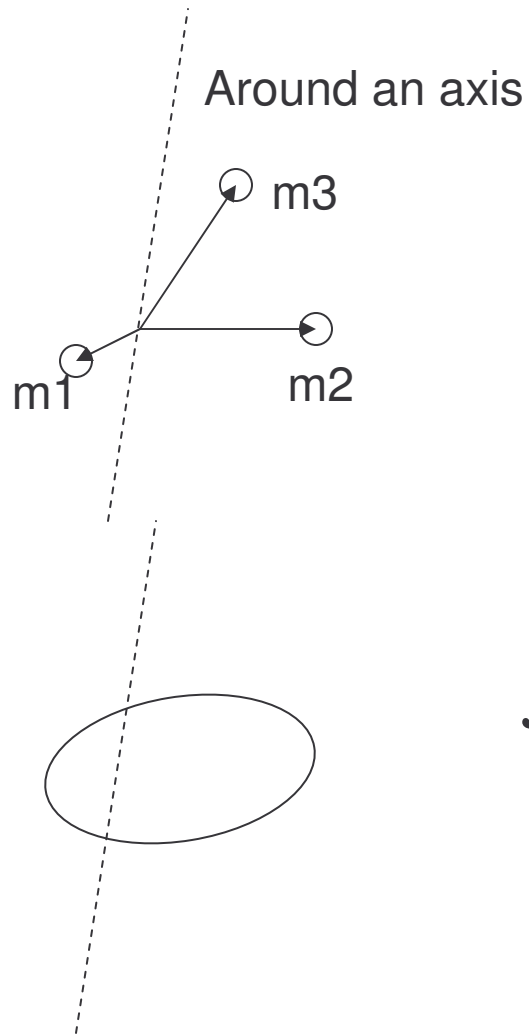
Since links are physical objects with mass

$$\tau = J\ddot{\vartheta}$$

J = moment of inertia



# Moment of inertia



$$J = \sum_{i=1}^N m_i r_i^2$$


$$J = \int_{\text{volume}} \rho \vec{r}^2 dV$$

density

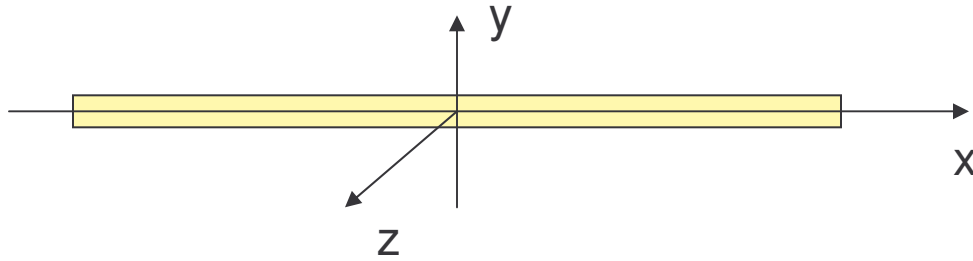
# Parallel axis theorem

$$J = J_c + Mr^2$$

Through the  
center of gravity



# Example



$$\text{Mass} = M, \rho = M/l$$

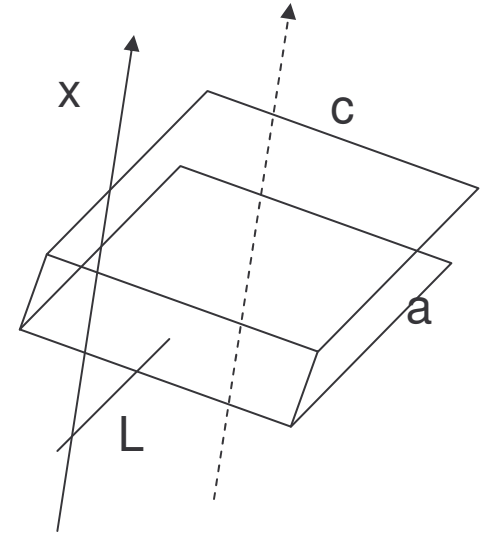
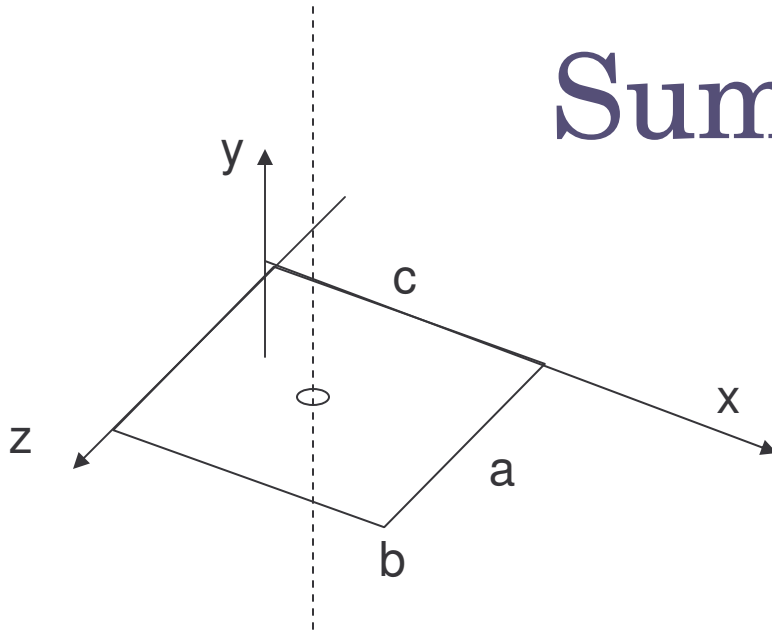
$$J_x = 0$$

$$J_y = \rho \int r^2 dV = \rho \int_{-l/2}^{l/2} x^2 dx = \rho \frac{1}{3} x^3 \Big|_{-l/2}^{l/2} = \frac{Ml^2}{12}$$

$$J_{y=-l/2} = \frac{Ml^2}{12} + M \frac{l^2}{4} = M \frac{l^2}{3}$$



# Sum of $J$



$$J_x = \frac{M}{12} (a^2 + b^2)$$

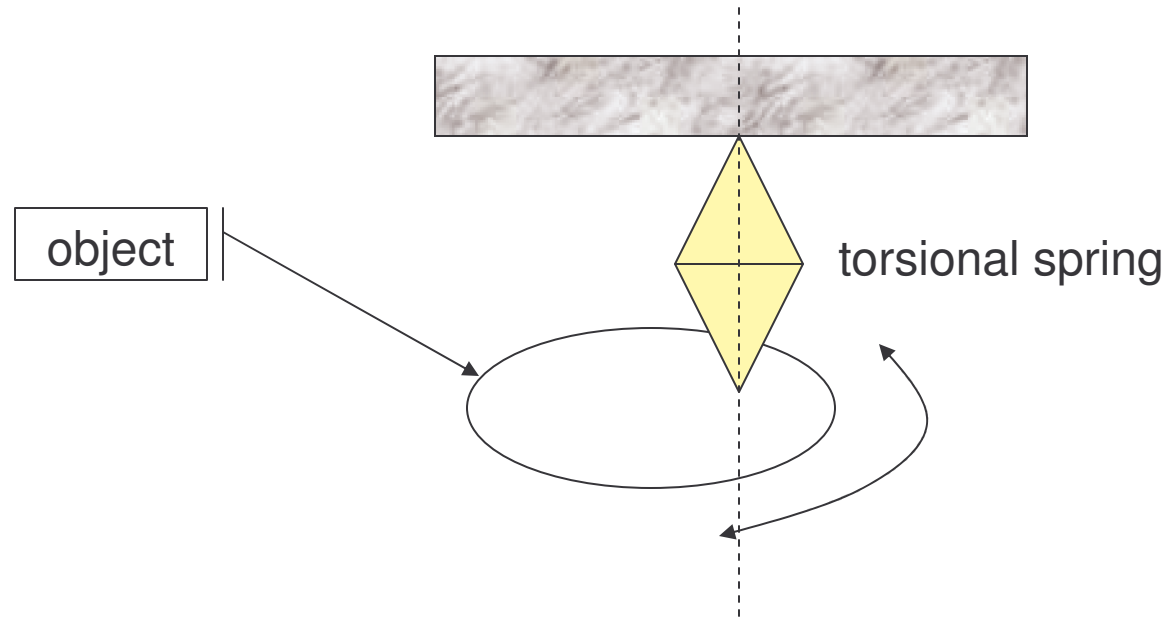
$$J_y = \frac{M}{12} (a^2 + c^2)$$

$$J_z = \frac{M}{12} (b^2 + c^2)$$

e.g.  $\rightarrow J_{top-x} = \frac{M_{top}}{12} (a^2 + c^2) + M_{top} \left(\frac{a}{2} + L\right)^2$

$$J_{hand-x} = J_{top-x} + J_{side-x} + J_{bottom-x}$$

# Experimental estimation of $J$

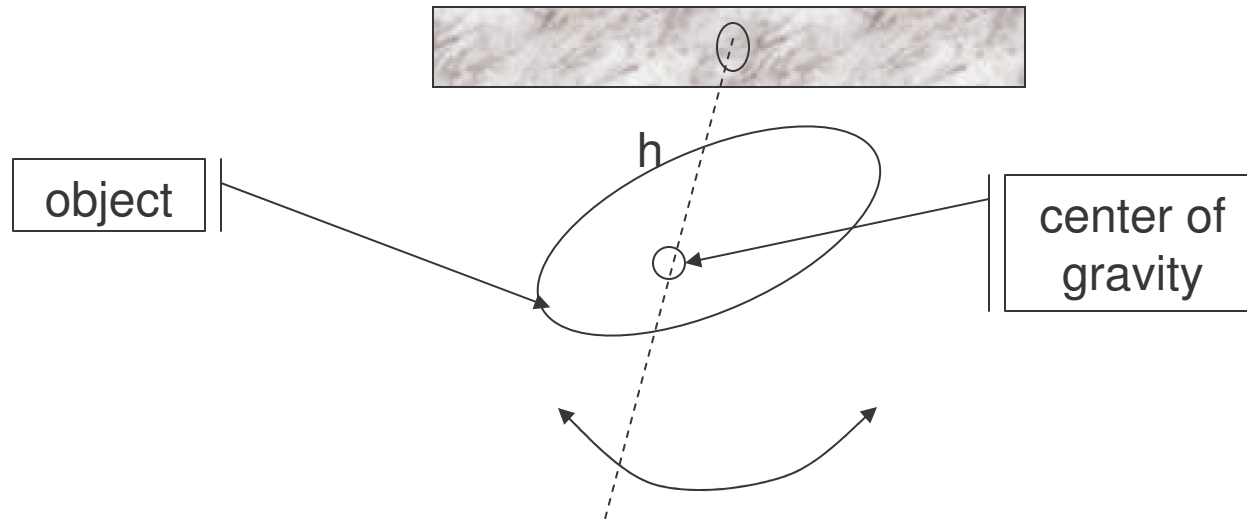


Use a photodiode and a computer to measure the frequency

Requires calibration from known  $J$

$$f = \frac{1}{2\pi} \sqrt{\frac{K}{J}}$$

# Experimental estimation of $J$



$$f \approx \frac{1}{2\pi} \sqrt{\frac{Mgh}{J}}$$

# Work and power

$$E = \text{const} \quad \text{if} \quad \sum F_{ext} = 0$$

$$W = \int_{s1}^{s2} F ds$$

$$W = \Delta E, E = \text{energy}$$

$$K = \frac{1}{2} mv^2$$

**kinetic energy**

$$P = \frac{dW}{dt}$$

Power  $\rightarrow$   $P = Fv$

# Rotational case

$$E = \text{const} \quad \text{if} \quad \sum \tau_{\text{ext}} = 0$$

$$W = \int_{\vartheta_1}^{\vartheta_2} \tau d\vartheta$$

$$W = \Delta E, E = \text{energy}$$

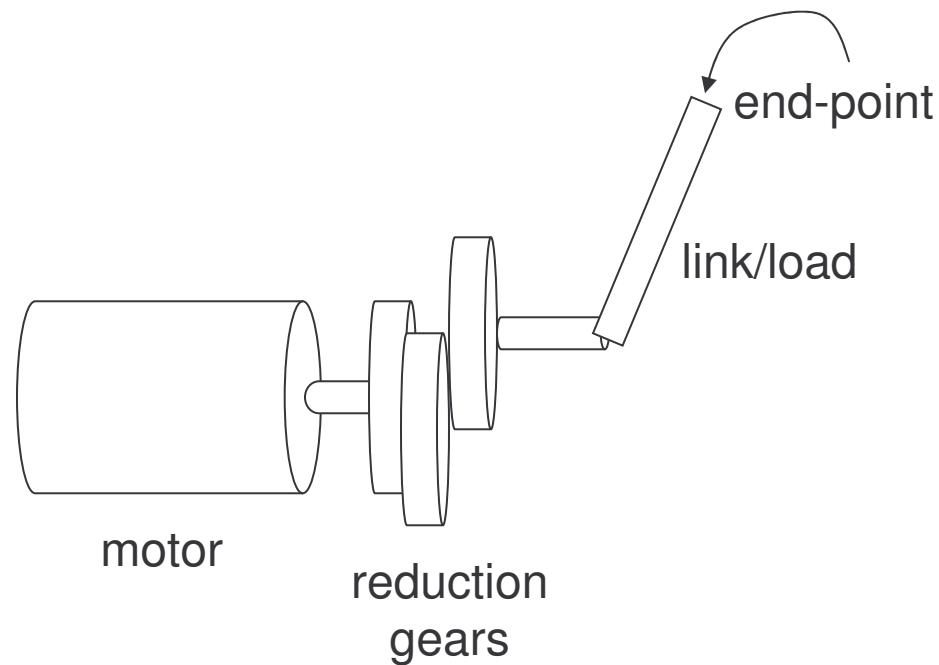
$$K = \frac{1}{2} J \omega^2$$

**kinetic energy**

$$P = \frac{dW}{dt}$$

$$\text{Power} \rightarrow P = \tau \omega$$

As I mentioned, we'd like to  
model a single joint



# Motor

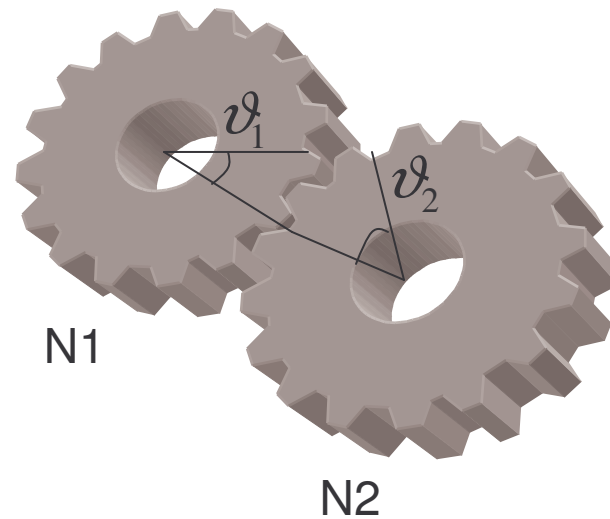
- Let's imagine for now that it is something that generates a given torque

# Mechanical transmission

- Gears
- Belts
- Lead screws
- Cables
- Cams
- etc.



# Gears



- Distance traveled is the same:

$$r_1 \vartheta_1 = r_2 \vartheta_2$$

- Because the size of teeth is the same:

$$\frac{N_1}{r_1} = \frac{N_2}{r_2}$$

# Furthermore...

$$r_1 \mathcal{V}_1 = r_2 \mathcal{V}_2$$

$$\frac{N_1}{r_1} = \frac{N_2}{r_2}$$

- No loss of energy  $\tau_1 \mathcal{V}_1 = \tau_2 \mathcal{V}_2$

# Combining...

$$\frac{N_1}{N_2} = \frac{r_1}{r_2} = \frac{v_2}{v_1} = \frac{\tau_1}{\tau_2} = \frac{\omega_2}{\omega_1} = \frac{\alpha_2}{\alpha_1}$$

↗  
# of teeth

⏟  
Inverse relationship  
between speed and torque

$$\tau_2 = \tau_1 \frac{N_2}{N_1} \quad TR = \frac{N_1}{N_2}$$

↗ input  
↖ output  
↙ mechanical parameter

# Equivalent $J$

$$\ddot{\vartheta}_1 J_1 \leftarrow \tau_1 = \tau_2 \frac{N_1}{N_2} = \ddot{\vartheta}_2 J_2 \frac{N_1}{N_2}$$

$$J_1 = \frac{\ddot{\vartheta}_2}{\ddot{\vartheta}_1} J_2 \frac{N_1}{N_2} \Rightarrow \left( \frac{N_1}{N_2} \right)^2 J_2$$

$$J_1 = TR^2 J_2$$

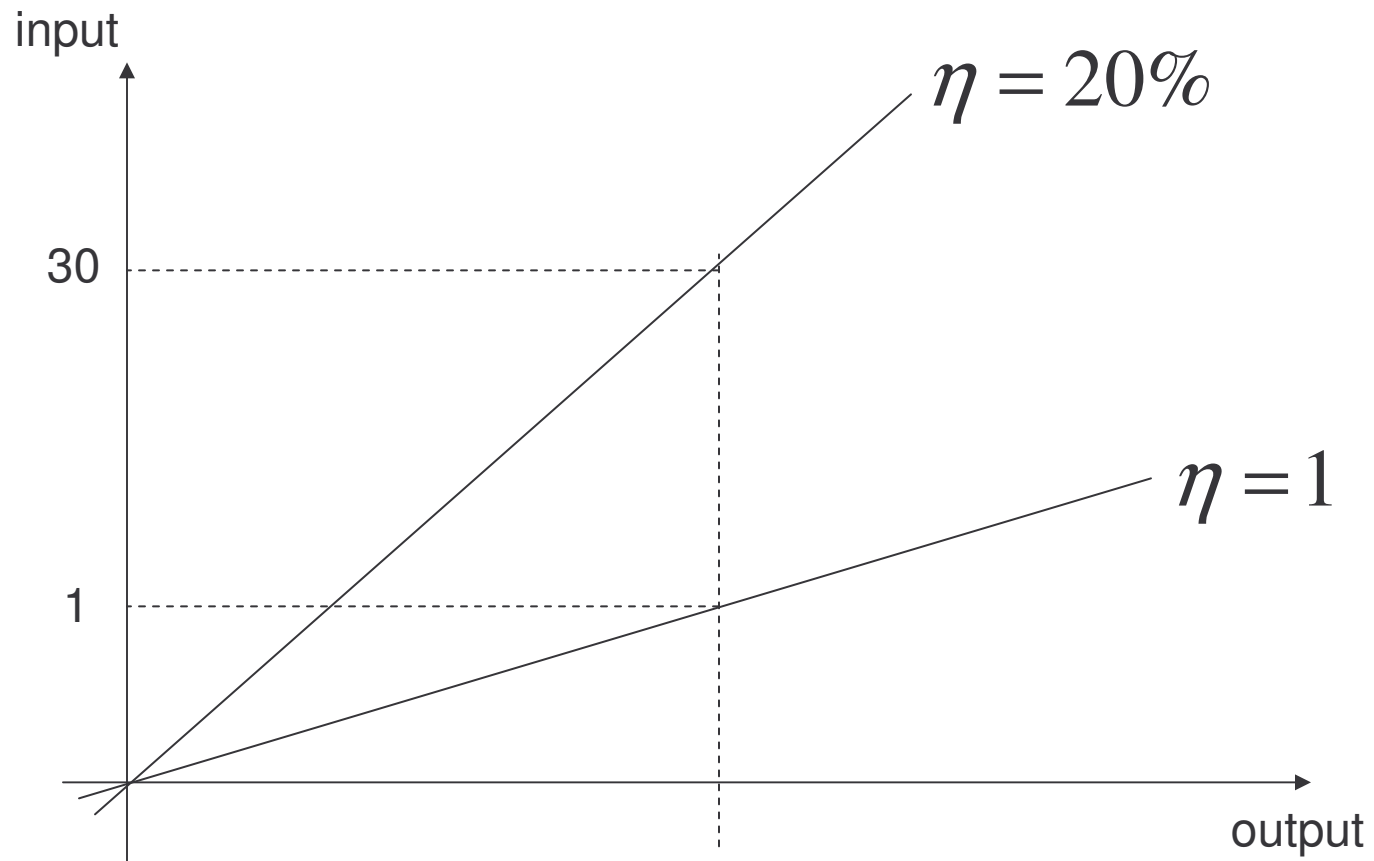
- $J$  as seen from the motor

# In reality

$$\tau_2 = \tau_1 \frac{1}{TR} \eta$$

- Where  $\eta$  is the efficiency of the mechanism (from 0 to 1)
- $\eta$  is related to power, speed ratio doesn't change
- $\eta$  is also the ratio of input power vs. power at the output

# For example



# Example

Specifications									
reduction ratio (nominal)	weight without motor  g	length without motor L2  mm	length with motor			output torque		direction of rotation (reversible)	efficiency  %
			1319 T L1	1331 T L1	1336 U L1	continuous operation  M max. mNm	intermittent operation  M max. mNm		
			mm	mm	mm				
3,71:1	17	20,9	34,1	45,9	50,9	200	300	=	90
14 :1	20	25,0	38,2	50,0	55,0	300	450	=	80
43 :1	24	29,2	42,4	54,2	59,2	300	450	=	70
66 :1	24	29,2	42,4	54,2	59,2	300	450	=	70
134 :1	27	33,3	46,5	58,3	63,3	300	450	=	60
159 :1	27	33,3	46,5	58,3	63,3	300	450	=	60
246 :1	27	33,3	46,5	58,3	63,3	300	450	=	60
415 :1	30	37,4	50,6	62,4	67,4	300	450	=	55
592 :1	30	37,4	50,6	62,4	67,4	300	450	=	55
989 :1	30	37,4	50,6	62,4	67,4	300	450	=	55
1 526 :1	30	37,4	50,6	62,4	67,4	300	450	=	55

# Motion conversion

- Start with

$$\tau_2 = \frac{N_2}{N_1} \tau_1$$

- Design  $TR$ , more torque (usually)

$$TR < 1$$

$$N_2 > N_1$$

$$J_1 < J_2 \Leftrightarrow \omega_2 < \omega_1$$



# Viscous friction

- Easy:

$$\tau_{viscous} = B_2 \dot{\vartheta}_2$$

$$\tau_{eq\_viscous} = TR \cdot \tau_{viscous} = TR \cdot B_2 \dot{\vartheta}_2$$

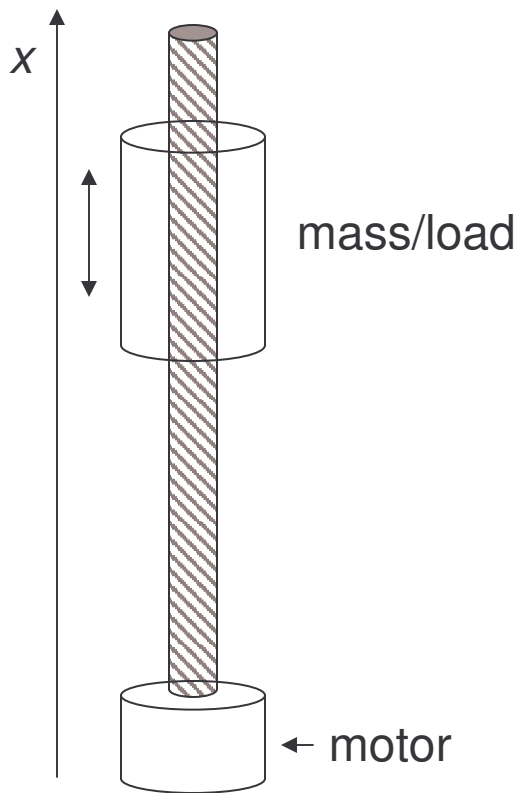
$$B_{eq} \dot{\vartheta}_1 = TR \cdot B_2 \dot{\vartheta}_2 \Rightarrow B_{eq} = TR^2 B_2$$

- Coulomb friction:

$$\tau_{eq} = TR \cdot F_c \operatorname{sgn}(\dot{\vartheta}_2)$$

# Lead screw

- Rotary to linear motion conversion  
( $P$ =pitch in #of turns/mm or inches)



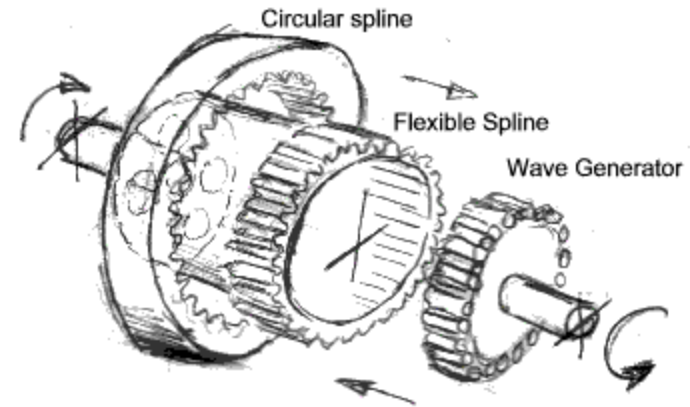
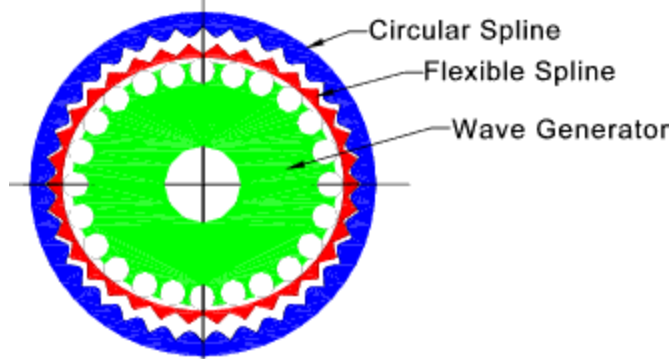
$$\vartheta[\text{rad}] = 2\pi Px$$

$$\dot{\vartheta} = 2\pi P\dot{x}$$

$$E_{rot} = E_{lin} \Rightarrow \frac{1}{2} M_{load} v^2 = \frac{1}{2} J \omega^2 \Rightarrow$$

$$\Rightarrow J = \frac{M_{load}}{(2\pi P)^2}$$

# Harmonic drives

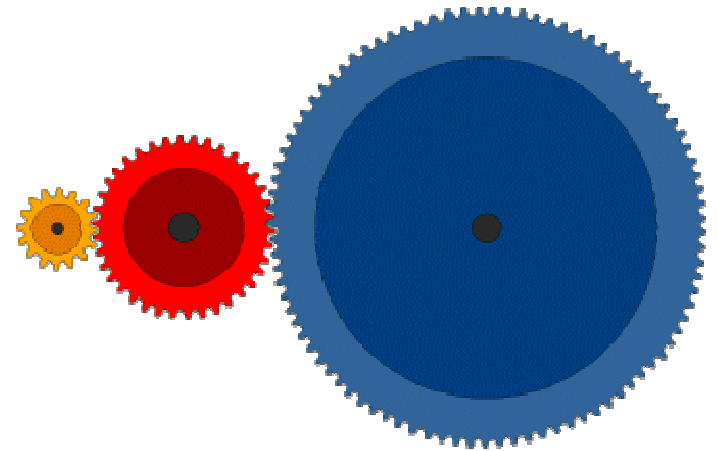


From the harmonic drive website  
<http://www.harmonicdrive.de>

# Gearhead (for real)



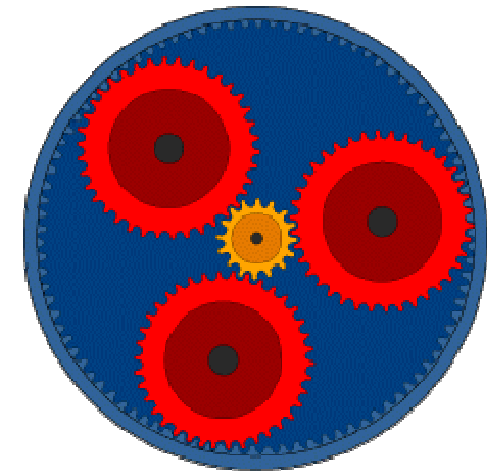
Standard (serial)



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Planetary

# Example

- Designing the single joint
  - Given:

$$\ddot{\vartheta}_{\max} \Rightarrow \tau = J_{eq} \ddot{\vartheta} \Rightarrow \tau_{\max} = J_{eq} \ddot{\vartheta}_{\max} = J_{load} TR^2 \ddot{\vartheta}_{\max}$$

- Then taking into account some more realistic components:

$$\tau_{\max} = J_{load} \frac{TR^2}{\eta} \ddot{\vartheta}_{\max}$$

# Example (continued)

$$\tau_{\max} = J_{\text{load}} \frac{TR^2}{\eta} \ddot{\vartheta}_{\max}$$

$$P = \tau_{\max} \dot{\vartheta} \Rightarrow \text{given } \dot{\vartheta}_{\max} \Rightarrow \text{get } P$$

motor power, from catalog

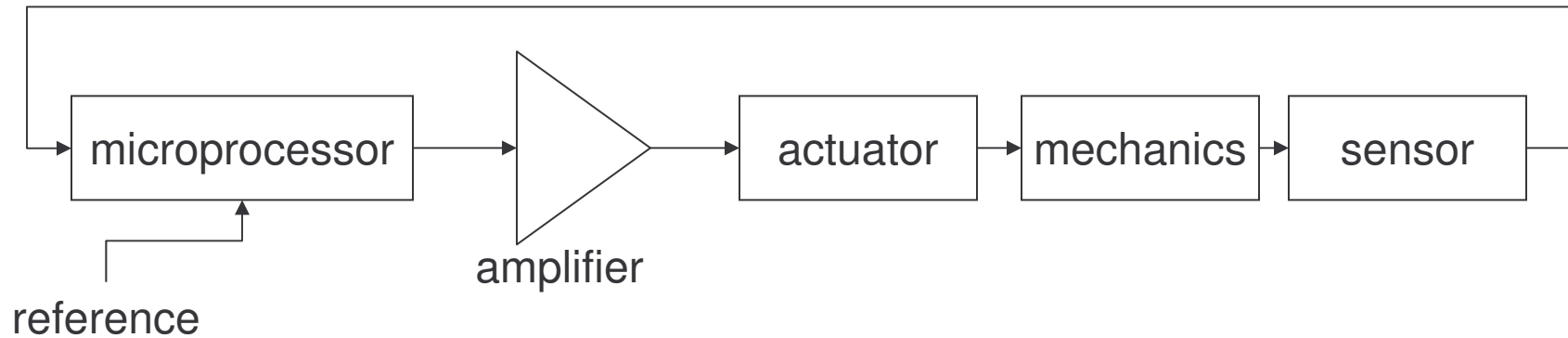


This guarantees that the motor can still deliver maximum torque at maximum speed

# More on real world components

- Efficiency
  - Eccentricity
  - Backlash
  - Vibrations
- 
- To get better results during design mechanical systems can be simulated

# Control of a single joint





# Components

- Digital microprocessor:
  - Microcontroller, processor + special interfaces
- Amplifier (drives the motor)
  - Turns control signals into power signals
- Actuator
  - E.g. electric motor
- Mechanics/load
  - The robot!
- Sensors
  - For intelligence

# Actuators

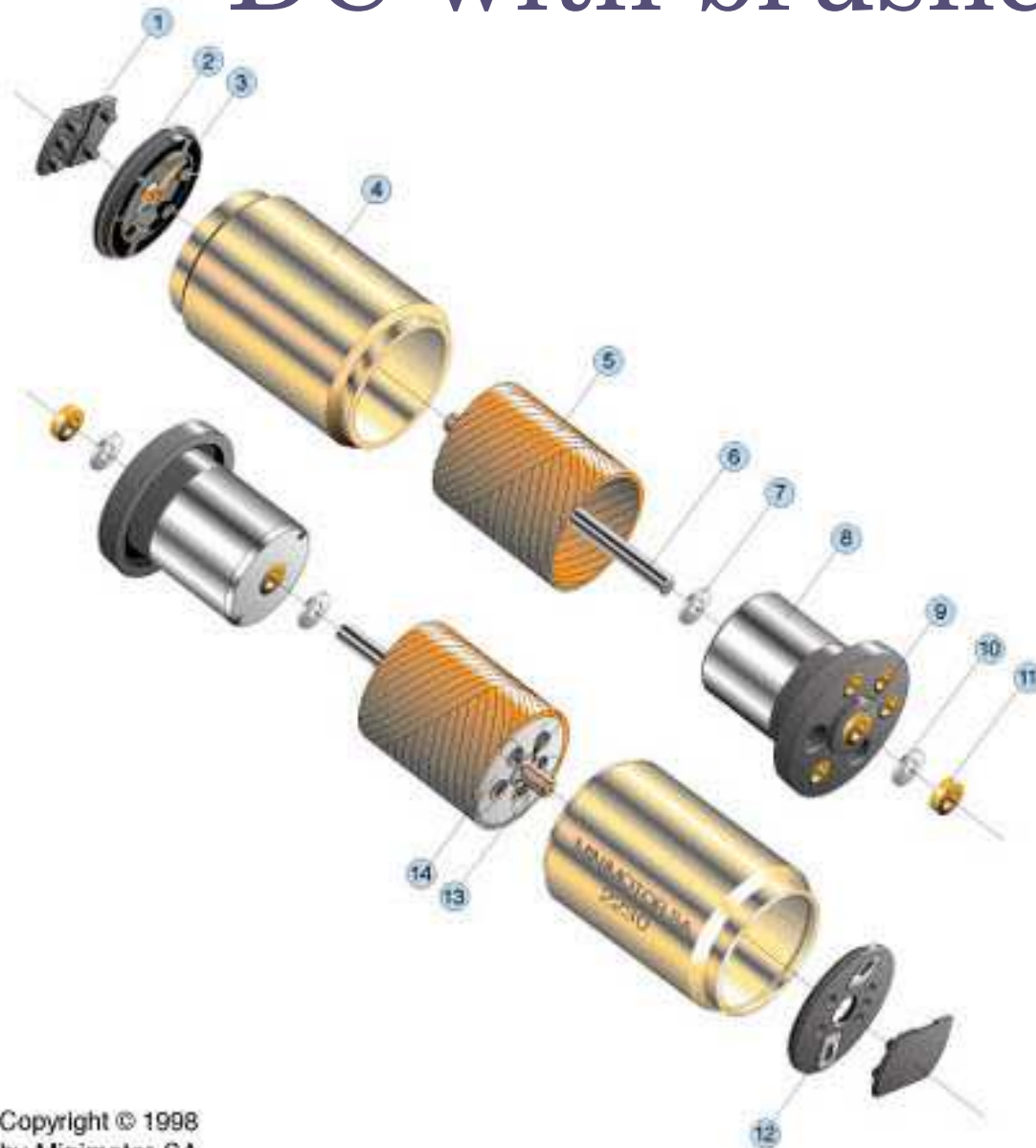
- Various types:
  - AC, DC, stepper, etc.
  - DC
    - Brushless
    - With brushes
- We'll have a look at the DC with brushes, simple to control, widely used in robotics

# DC-brushless



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# DC with brushes

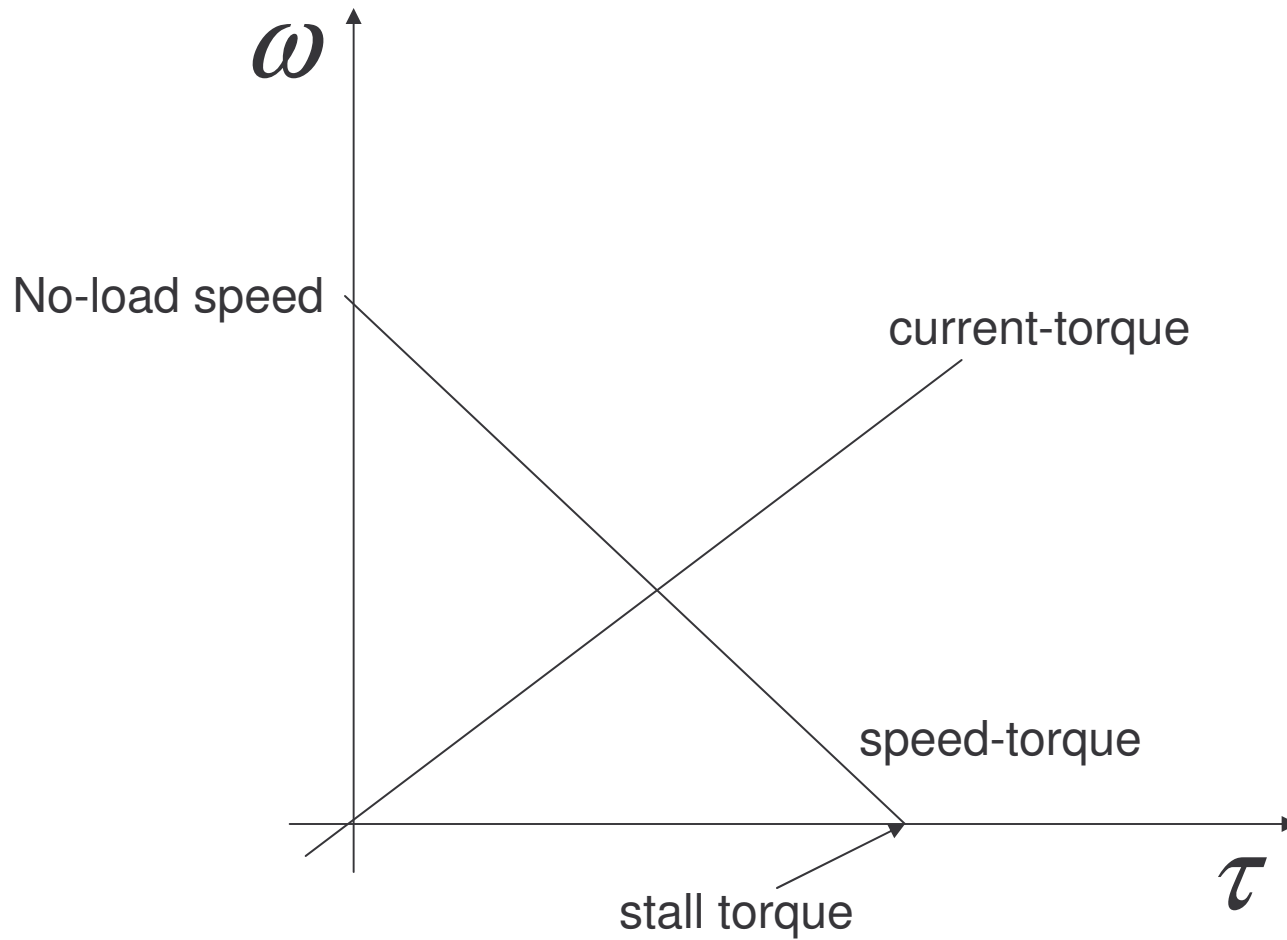


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# Modeling the DC motor

- Speed-torque and torque-current relationships are linear

# In particular



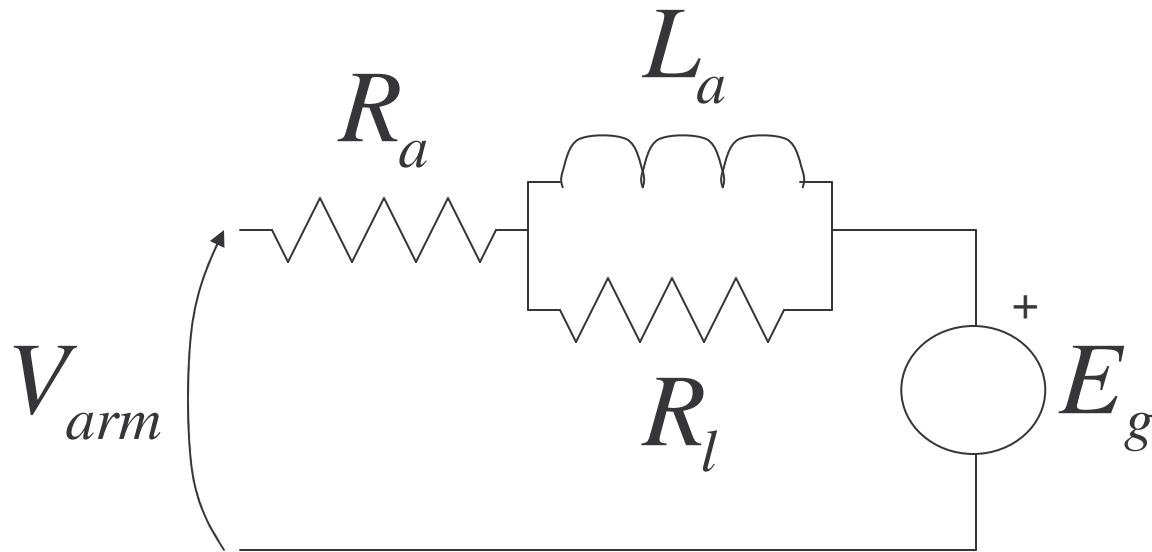
# Real numbers!

<http://www.minimotor.ch>

## Series 1331 ... SR

	1331 T	006 SR	012 SR	024 SR	
1 Nominal voltage	$U_N$	6	12	24	Volt
2 Terminal resistance	$R$	2,83	13,7	52,9	$\Omega$
3 Output power	$P_{2\max}$	3,11	2,57	2,66	W
4 Efficiency	$\eta_{\max}$	81	80	80	%
5 No-load speed	$n_0$	10 600	9 900	10 400	rpm
6 No-load current (with shaft $\varnothing$ 1,5 mm)	$I_0$	0,0220	0,0105	0,0055	A
7 Stall torque	$M_H$	11,20	9,90	9,76	mNm
8 Friction torque	$M_R$	0,12	0,12	0,12	mNm
9 Speed constant	$k_n$	1 790	835	439	rpm/V
10 Back-EMF constant	$k_E$	0,56	1,20	2,28	mV/rpm
11 Torque constant	$k_M$	5,35	11,4	21,8	mNm/A
12 Current constant	$k_i$	0,187	0,087	0,046	A/mNm
13 Slope of n-M curve	$\Delta n/\Delta M$	946	1 000	1 070	rpm/mNm
14 Rotor inductance	$L$	70	310	1 100	$\mu H$
15 Mechanical time constant	$\tau_m$	7	7	7	ms
16 Rotor inertia	$J$	0,71	0,67	0,63	$gcm^2$
17 Angular acceleration	$\alpha_{\max}$	160	150	160	$\cdot 10^3 rad/s^2$
18 Thermal resistance	$R_{th1} / R_{th2}$	6 / 25			K/W
19 Thermal time constant	$\tau_{w1} / \tau_{w2}$	5 / 190			s
20 Operating temperature range:					
– motor		– 30 ... + 85 (optional – 55 ... + 125)			$^{\circ}C$
– rotor, max. permissible		+ 125			$^{\circ}C$

# Electrical diagram



$$E_g = \omega(t) K_E$$



# Meaning of components

- $R_a$  • Armature resistance (including brushes)
- $V_{arm}$  • Armature voltage
- $R_l$  • Losses due to magnetic field
- $E_g$  • Back EMF produced by the rotation of the armature in the field
- $L_a$  • Coil inductance

We can write...

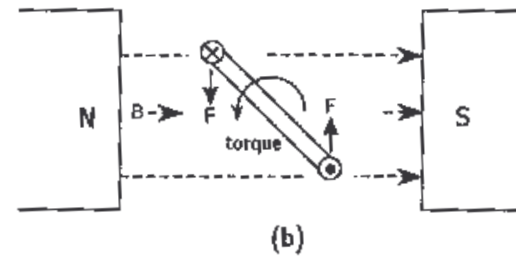
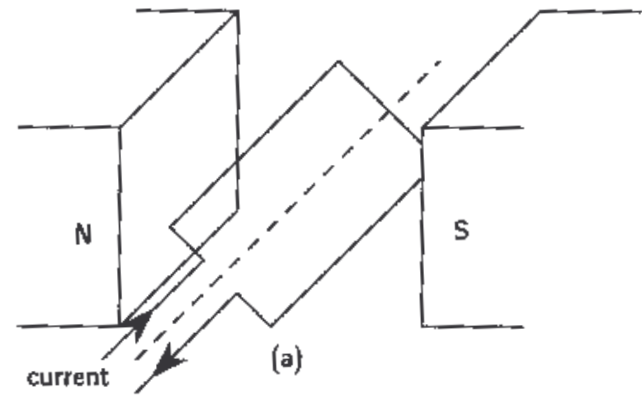
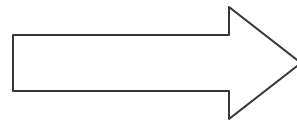
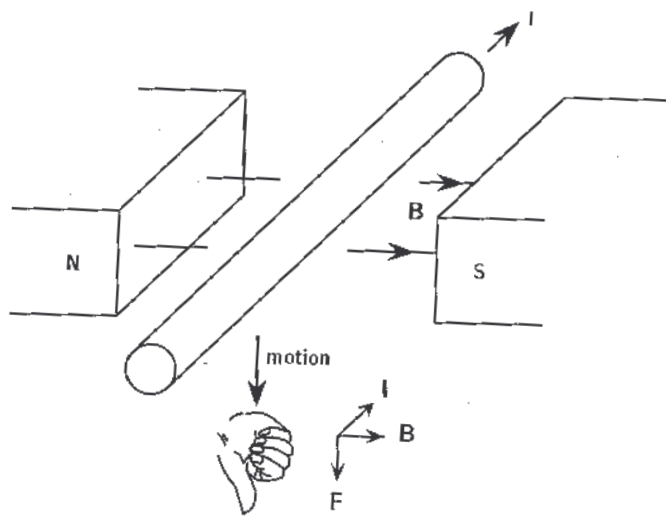
$$V_{arm} = R_a I_a + L_a \dot{I}_a + \omega(t) K_E$$

for  $R_l \ll R_a$

which is the case at the frequency of interest, and we also have...

$$\tau = K_T I_a$$

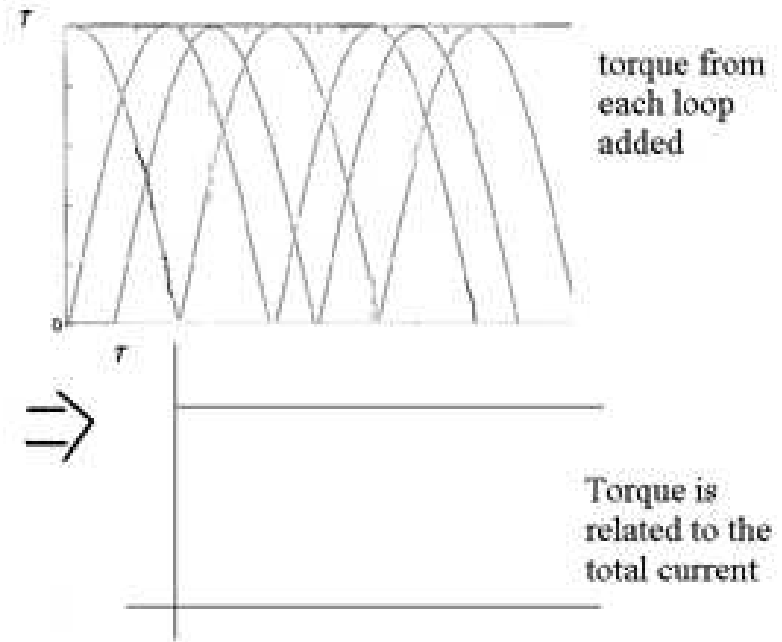
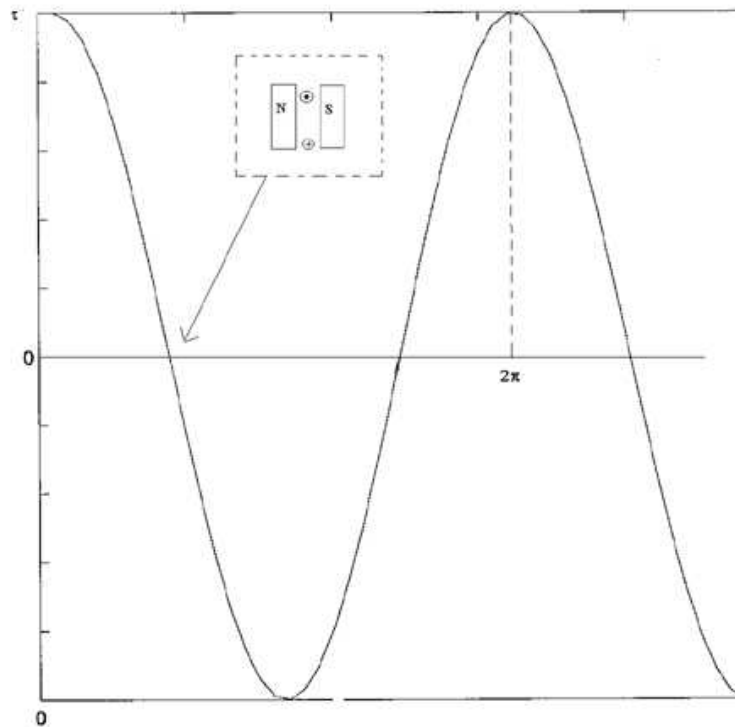
# On torque and current



$$\vec{F} = i\vec{L} \times \vec{B}$$

$$F_{\text{lorenz}} = q\vec{v} \times \vec{B}$$

# Thus for many coils...



# Back to motor modeling...

$$\tau = (J_M + J_L)\dot{\omega}(t) + B\omega(t) + \tau_f + \tau_{gr}$$

- $\tau$  • Torque generated
- $J_M$  • Inertia of the motor
- $J_L$  • Inertia of the load
- $\tau_f$  • Friction
- $\tau_{gr}$  • Gravity

# Furthermore...

$$V_{arm} = R_a I_a + L_a \dot{I}_a + \omega(t) K_E$$

$$\tau = K_T I_a$$

$$\tau = (J_M + J_L) \dot{\omega}(t) + B \omega(t) + \tau_f + \tau_{gr}$$